Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Total Grinding Solutions
Job Number	FC-26-23385
Part Name	Disks

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Drive Unit Parts			
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-15-38	3/8" Steel Springs for 12" Drive Unit	8	
#24	Rubber Isolation Feet for Drive Unit	4	
Hopper Parts			
E-0185	E Series Vibratory Coil for Hopper Driver	1	
SP-HP-18	1/8" Springs for Hopper Driver	3	
#27	Rubber Isolation Feet for Hopper Driver	4	
Gravity Track / Escapement Parts			
MIW12-12D2A	SMC Two Finger Toggle	1	
NCDQ2B20-30DM2	SMC Compact Cylinder for Pusher	1	
FC-26-23385-PNC-SM	Pusher Nest Confinement for Small Disk	1	
FC-26-23385-PNC-LG	Pusher Nest Confinement for Large Disk	1	
FC-26-23385-DF	Discharge Finger for Toggle	1	

FC-26-23385-SF-SM	Seperation Finger for Toggle, Small Disk	1
FC-26-23385-SF-LG	Seperation Finger for Toggle, Large Disk	1
Control Box Components		
3025570000	Weidmuller 24V Power Supply	1
2080-L20E-20QBB	Allen-Bradley Micro PLC	1
2080-IQ4OB4	Allen-Bradley I/O Module for PLC	1
121-000-2005	Rodix FC-205 Plus Controller for Bowl and Hopper	2
1122750000	Weidmuller Relay, 12V, 1CO	2
1122770000	Weidmuller Relay, 24V, 1CO	5
B1N1C3	Noark Electric 3A Miniature Circuit Breaker	1
EX9IL2N3	Noark Electric 22mm Pilot Light, Green	1
EX9PBA31	Noark Electric 22mm Green Pushbutton	2
EX9PBA42	Noark Electric 22mm Red Pushbutton	1
Sensors and Cables		
Q4XTBLAF500Q8	Banner Q4X Laser for Bowl Level Sensor	1
Q4XTBLAF300Q8	Banner Q4X Laser for Track Switch	1
D-M9P	SMC Position Sensors for Cylinders, M12 Connector	4
RKT4-225/5M	Lumberg M12 Connector for Q4X, Position Sensors, and Solenoid Valve	8
FU-77TZ	Keyence Fibers for Part Present in Escapment	1
FS-N41C	Keyence Amplifier for FU-77TZ	1
OP73864	Keyence M8 Cordset for FS-N41C	1
Pneumatics		
AW30-N02E-Z-B	SMC Air Filter / Regulator	1

PCM10-125-02B	2 Port Air Outlet Manifold	1
HHB-184229	SMC Solenoid Valve Manifold	1
Other		
24125T42	Ratcheting Casters for Frame	4